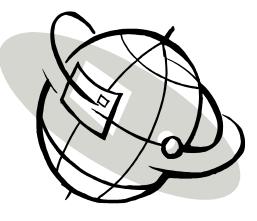




Manufacturing for SAP Business One

A Better Business Approach



Revision: 1.0

Date: 10/21/10



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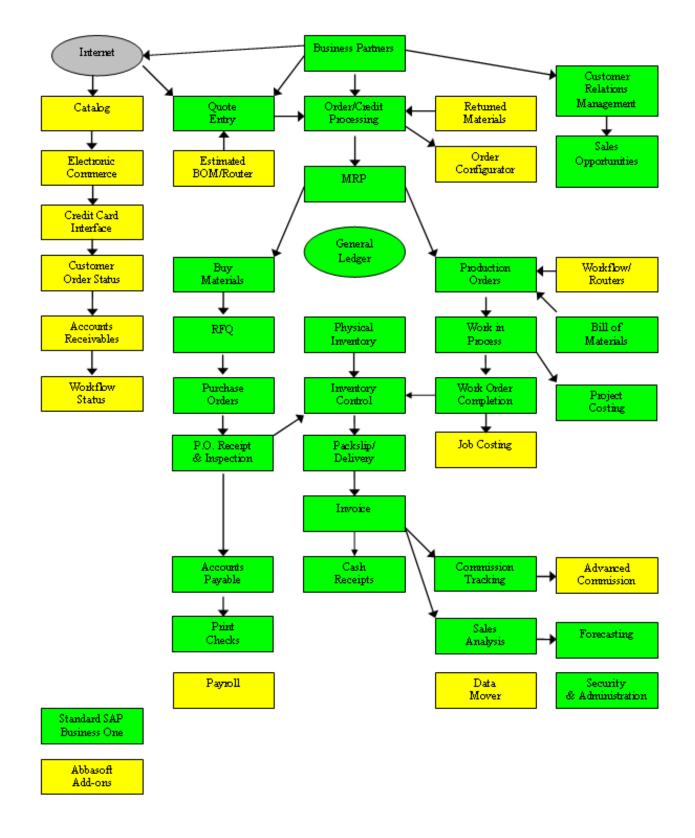


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I. System Flow Chart

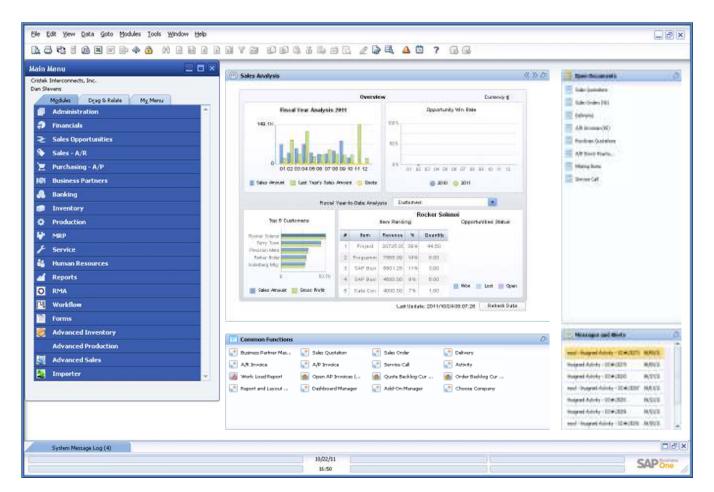






II. Menus

Main Menu



The Manufacturing Extensions provided by Abbasoft Technologies include:

- Advanced Inventory
- Advanced Production
- Advanced Sales
- RMA
- Workflow (used both for Sales Order Tracking & Production Order Routers)
- Enhancements to the MRP process which includes document linking (Sales Orders, Production Orders, Purchase Orders, etc.)



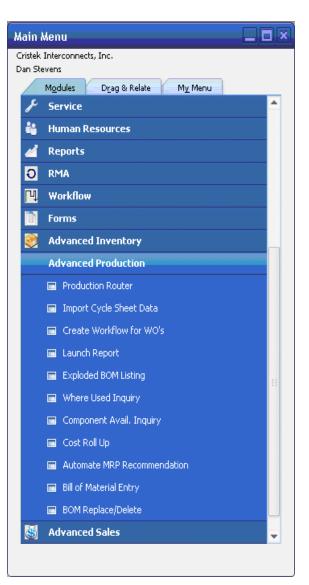


II. Menus

Advanced Inventory

• •	Modules Drag & Relate My Menu	
-	Inventory	
¢		Ê
	Production	
÷.	MRP	
r	Service	
ii)	Human Resources	
2	Reports	
Ð	RMA	
ų	Workflow	
a	Forms	
۲	Advanced Inventory	
	🖬 Part Vendor Table	
	🖃 Part Drawing Entry	
	🖬 Import Part Drawing Entry	#
	Customer Drawing Entry	
	🖬 Import Customer Drawing Entry	
	Inventory Inquiry	
	Import Router Attachments	
	🖬 Cycle Count Entry	
	Advanced Production	

Advanced Production







Quote Entry

Sales Quotation	🛛 🔿 🗶 🔍 🖉 🖉 🖉 🖉
Outomer 🗘 2555 No. Prime	Solities Ovder Type
Name CONTRON DVC. Stelan	Open Ovder Type Decc
Contact Person Table Poeting Date	30/80/11
Customer Ref. No. RPQ-IPA:II-35 Valid Linkii	11/20/11 Hert Recipient(s)
Local Currency T Document Dat	30/00/11
	E08569514 Meet Convent(1)
	Third Party Frt. Acctill UPS #790-362
Contents Logistics Accounting	Add Attachments
	Contact Person JOHATHAN PARK
DanyService Type Dans Summery Ty	No Summery *
# Jans No. 9 Jans Description Customer Part # Customer Part Rev. Quantity Links	ce Discount % Price a Ship To Name COMTILON DVC.
1 -> MBC-2081-SA2 CONVECTOR SIZE ST PIN MEOR 28 \$	2580 0.080 Ship Ta Attention
2 -> MPX007P-IA3 CONNECTOR SIZE 37 PIN MEOR 7 5	3280 0.080
3 -> CMD0815-BAM015 CONVECTOR SIZE 51 SKT MICH 3 \$	A000 0.000 Ship To Address 1 6001 ORANGETHORPE AVE.
4	0.000
	Ship To Address 2 UNIT E
	Ship To City BUENA PARK
	Ship To State CA
	Ship To Zip 80628
	 Ship To Country US
4 22	
	Lad WF Review Date
	Previous Operation
	Current Operation
Seles Breployee PERISEE TOCHNECAL SALES* Total Before D	runk \$ 2,897,44 Heat Operation
Covrar 🗢 Rosman, Brandon Discount	Work Center Complete No *
Preight	Location Inquiry
E kounding	Greated Activities
Jax	Sales Rep 1
Total Remarka El jonathan@econtron.com Total Counting	\$ 2,807.44
Remerka E. jonathan@econtron.com Total Quentity Pr.7344678-2771	Sale: Order Sale: Rep 1 Control% #308
	Cellivery Sales Rep 2 A/R Invoice
	Rec. Invoice Salec Rep 2 Comm/li J08
OK Cancel Recalculus	Copy To a Holas

Quotes can be quickly copied to a Sales Order. When coping to a Sales Order, users can select which rows to convert, change quantities and insert additional rows.



Sales Order Entry

Sales Order									I V F Criste OF		* <u>X</u> *
Customer 🛁	1762				No	Primery	48139		Order Type	i.	
Name	ESI				5 stue		Open - Printed		Order Type Dep:	Standard Order	
	301 MESSENA	•			Pating	ala .	102001				
	32863	9			Delivery		10,00,01		Alert Recipient(s)		
Local Currency *					Document	nt Diete	1020/11				
							4512925890		Alert Comment(s)		
									Sale: Order Number	45128	
Contents	Logitics	Accounting							Third Party Fit. Acch#	UPS #005-312	
Permente	Logace	Accounting							Auto Approval		
Dam/Service Type	Den				Summe	TADA	No Summary	-	Add Attachments		
	9. Ben Description	Customer Part #	Outcome Part Rev	Quantity		Delivered Qty		Disc	Contact Person	OM MESSINA	
L -> CIM08-SILN	MI3813,08-331N			65			\$ \$0,0808		Ship To Name	651	
2 -> CIM0+H3N	MI3813,08+H3N			15	1	5	\$ 132,3908				
3									Ship To Atlention		
									Ship To Address 3	1775 H30HWAY 34	
							_		Ship To Address 2	UNIT D14	
	23								Ship To City	PAAMENSDALE	
•	14								Ship To Sate	NI	
									Ship To Zip	17722	
Sales Employee	DISTRIBUTORS	w			Total Bai	ore Discount		\$ 5,585,65	Ship To Country	US	
Owner 📫	Romer, Brendon				Dissount	96			Last WF Review Date	_	
					Preight	4			Previous Operation	Order Entry	
					Roy	iding			Current Operation	Gase Qualition	
					Ten				Next Operation	Second Check	
					Total			\$ 5,585.05			
Remerka	NO TSR QUIOTE OK 35				Total Qu	arity	Deliver		Work Center Complete	143	
	STANDARD	Clear ShipTo					A/R In	voice	Location Enquiry	Paral and Paral and	
	NOT RATED						A/R Do	vin Pxynent	Sale: Order Entered By		
	_						Rec. In	voice	Created Activities	Y	
OK Cancel	Receivale	As Charge CC				Copy Pro	n ()	ару То 🗳	Sale: Rep 1	DISTRIBUTORS	-

Sales Orders can be quickly copied to a Delivery for product shipment. When coping to a Delivery, users can select which rows to convert and what quantities to ship.

Sales Orders can also be copied directly to an A/R invoice.

From a Delivery, users can quickly convert to an A/R Invoice.



Sales Order Location Inquiry

Seles Order											-	L 🛛 🕨 Cri	dek. OE			* ×
	·B						Sakus Pasking		48139 Open - Printer 13(28/13	1		Order Type Order Type D		kenderd ()	irder	
lad PO Namber 32853 9. coal Currency *							Delivery Docume		10(21)11 10(21/13 4612935990			Wet Recipien Wet Commen Tales Orche N	(0)	6124		
Contents Logitács	Accounting										- 12	Third Party Pi Kula Approvi Kdd Attachny	al I	PS #05-	312	
Pan/Service Type Dam Pan/Service Type	Locatio	n Inquiry					SUMM	гу Туря	No Summery						X	
z -> CIMODHISH MISS13/00HISH	Seles Ord Display By Line #	er Number	45139				lay Only gried To			•	Type Piker Date Data Pros		EndOws		•	
	Operation	Турн			٠	A02	ντγ.				Dela Pros Dela To	1				,
	# Line	# Part Hor	Description	QORD 0	QOPH	QCOMP 0		Operation D Order Entry	ebc	Date In 30/20/31		Date Out	Time Out 4(3) PM	Closed		
4 13	2 0			0		0	Mehr	Close Quotel Second Cher		30/20/31	4:31 PM	1 30/20/31 1 30/20/31	4(3) PM 4(3) PM	N		
ka Employee DISTRIBUTORS *	4 0			0	1	0			er to Customer	30/80/31		1 30/20/11	4(3) PM			
en Employee Extension Cola																
meta NO TSR QUOTE OK 35 STANDARD NOT RATED	4													Þ	Ŧ	·
OK Cancel Receivables	Cerce		hr I	ennbe			Tracking		Comments	Export to Ex	cel 🛛			*		

Once an Order Type has been assigned to a Sales Order, users can track the progress of the order with our Location Inquiry from within the Sales Order.





Production Order

Pn	eduction Ord	ler									▲▼ ► Al Calegori	6	* <u>x</u>
Pro Pla	tus iduct No. iduct Description nined Quantity	Sundard Planned Planned TYPE N MAL 2 00 Summary	HINTS ASSO E TO N MALE CABLE ASSY, SH INCH LUM EA			No. Order I Due Di User Origin Seles C Custom Distr. R Project	inder Inder Infe	12,6	28/113 67/113 ki Pilumes p 28	•	Scheckuled Date Machine Humber Link Doc Line Humber Healt Workcamter Additorial Merts Meet Comments	12/17/11	
	Zana No.		Item Decorption	Base Qty	Planned Qty	Imad	Available	LioM	Wareho	1	Alert Ovwride		
	NA-INCS	215-001	NINALE FOR HIPLEX 385	2	4		-4		-> 11		Mader Order Num		
	-> MCNL-UP-		DYNAPLEX PART NUMBER OF 11	308	808		-152		- IL		MRP SO Number	48126	
5	-> 6858-0854		HEAT SHUD & MARKER SLEEVING (FOR SUMEMA		2		6,376						
4										11			
										11	Original WO Qty	2	
									-		MRP SO Line	0	
									-		MRP SO Qfy	2	
									-		WO MIP Completed	No	*
									-		Launch QOH	0.000	-
									-		WO Location Enquiry	1.4040	
											SOLine		
											Moldhunber	-	
											Runs With		
									-		Document Print Type	ECM	*
	4		41								Print Attachments	Yes	*
	•								,		Outside Processing	0.000	
											Outone Part Nor.		
Re	narks										Revision Nov.		
	OK C	anol	Print WO								MRP Visual SO Line	L	

The MRP process links the Production Order to the Sales Order.

Production Order					▲▼ ► All Calegori	a 💌
Type Standard Status Closed Product No. © STIC-SOL1 Product Decolption MCCOSTUP IX. Rienned Quantity 37 Waterbouce © 01	ALROW COMMECTOR S Lot 104	LBPACE		37038 U/(2/L3 U/(2/L3 U/(2/L3 Jonefran Moraka Mep 94/14 94/14	Scheckuled Date Machine Humber Link Doc Line Humber Heat Workcenter Additional Alerts Alert Consents	99/56/11
					Alert Cywyide	
Costs		Quantities			Mader Order Nam	
item Loope	\$ \$4.67	Planned Quantity	27		MRP SO Number	
Actual Additional Cost		Completed Quanity	37			
	\$ 209.74	Rejected Quantity			Oviginal WO Qty	
	\$ 9.07	1			MRP SO Line	
	\$1.25	Dates			187 30 MR	
	8,743	Due Date	30/17/11			
		Actual Closing Deta	30/19/11		MRP SO Qty	
Journal Renark 😜 Production (ovder - 980-208-L1	Overdue	2			
					WO MIP Completed	Tes
					Launch QOH	1.000 8.0000
					WO Location Enguiny	
					SOLine	2
					Mold Number	-
					Runs With	
					Document Print Type	
					Print Attachments	Yes
					Outside Processing	0.000
Annual and a second sec					Outone Part Nbr.	3242-45-7F8-1
Reenariks					Revision Nor .	-
					MRP Visual SO Line	3
OK Canal P	Wink WKO					

Once a Production Order has been completed, user can click on the Summary Tab to look at costing information including any variances.





Launch Report

Launch Report	
Due Date	
Report Type	Detail 💌
Percentage Complete	0.0000
Calculate Type	Recalculate Data 💌
Document Type	Both 💌
Print Attachments	Yes 💌
Warehouse	
Item Property (1-64)	
Run Cancel	

6616																		
,	Select	Start Dt	WO#	Top Azzenbly	2	Per. %	Part Number	90 #	Cuttorier Name	Product Cal.	Whoe,	Qty Req	Qty Avl	QOH	Qty SN	% Can	c	
		5/13/2918	10719	SOMETICAN STATES	р	0	4340-1123-552000	43547	MS RITECH, INC.	PASTENDIS	01	6	1	0	5	0		
		9/18/2918	17363	0401243296TP	p	0	ArWHT-SP	42111	CRESTER INTERCOMMECTS, DW	E CAB/WERE/TU	103	720	1	0	729	0		
		9/18/2918	17363	0401243296TP	p	0	DO05P1	42111	CRESTER INTERCOMMECTS, IN	E CAB/WERE/TU	503	2	1	0	2	0		
		9/18/2918	17103	0401243296TP	p	0	M62/467119832P	400	CREATER INTERCOMMECTS, DW	E CAB/WERE/TU	803	L	1	0	1	0		
		9/18/2910	17103	0401243296TP	p	0	KN6 RECEPTACES	400	CREATER INTERCOMMECTS, DW	E CAB/WERE/TU	103	3	7	7	1	0.00		
0		9/18/2918	17384	0401243290TP	p	0	ArWHT-SP	4201	CAUSTER INTERCOMMECTS, DW	E CAB/WERE/TU	103	750	1	0	73	0		
L		9/18/2918	17384	0401243290TP	p	0	DO05P1	4201	CREATER INTERCOMMECTS, DW	E CAB/WERE/TU	508	2	1	0	2	0		
2		9/18/2918	17384	0401243290TF	p	0	M24000/4-1	42010	CRESTER INTERCOMMECTS, IN	E CAB/WERE/TU	803	L	1	0	1	0		
5		9/18/2910	17384	0401243290TF	p	0	M62/4/71158375	42010	CRESTER INTERCOMMECTS, IN	E CAB/WERE/TU	505	L	1	L	1	010		
4		9/18/2918	17384	0401243290TF	p	0	KMS RECEPTACES	4201	CAUSTER INTERCOMMECTS, DW	E CAB/WERE/TU	103	2	4	7	1	0.0		
5																		
5																		
r		3/8/2011	25802	C73-0889-8883	p	0	8587-8021-83			HAVE \$5 BLT 1	(01	9	1	0	9	0		
8		3/8/2011	25802	C71-0189-1183	p	0	8587-8583			HAVE \$5 BLT 1	(01	9	1	5	9	0		
9		3/8/2011	25802	C71-0189-1183	p	0	8807-0584			HAVE \$5 BLT 1	(01	9	157	0.9	1	010		
0		3/8/2011	25802	C71-0189-1183	p	0	8807-8677			HAVESS BLT T	(01	9	1	0	9	0		
L		3/8/2011	25802	C73-0889-8883	p	0	8507-8678			HAVE \$5 BUT T	(01	9	1	t.	9	0		
	4																	ĥ

The Launch report has several selection criteria options including an option to select all production orders with a user specified percentage of completion. Meaning to select all Production Orders in which we have 100% (as an example) of the raw materials required to manufacture the product.

Once the Production Order list has been generated, the user can select which Production Orders to release and print. When printing the Production Orders, the user has an option to print the Bill of Materials, Production Instructions (Router) or both. The system can also print any attachments (Excel, PDF, etc.) that is linked to the product

The report also has the option to export the list to Excel.



Production Order Print – Bill of Materials

		-	• WORK O	RDER ***			Page 1 of
	Wo	* 3803	8	WHSE	e 01		
PART NUMBER	MK-NMS-L30-NMS-A300	00	: 0 #:	DESC	TYPE N MALE	T <mark>O N MALE</mark> CABLE A	SSY, 300 INCH
SALES ORDER:	45128*0						
ONTY TO MPG:	2	UN	EA				
CUSTOMER :	AGILENT TECHNOLOGIES						
PO NUMBER :	21701229			DATE		10/20/2011	
DRAWING NER	MK-NMS-L30-NMS-A3	RE	A :V	BOHE	START DATE:	12/07/2011	
ROUTER NER :	00			SCHE	DOUEDATE :	12/07/2011	
OUSTOMER P/N :							
CUSTOMER REV:							
COMMENTS :	ND TSR QUOTE BR EMAIL SHIP SOONER NOT RATED Q001						
BILL OF MATERIAL **	5N LM	004	OTY RED	LOCATION	OT YIL OC		NITIALS
				25230945762			
00-0654-01007	IN	4285	2	29-04-04			
AT SHRINK MARKER SLEEV MITOMO PART NUMBER 18		REV	8		LOTAIOTY		- <u></u>
4NMC8-13-001		3	- 14	85			
VALEFOR H FLEX 305		REA	^		LOT#/QTY		
N1-UF-013	IN	2472	800	C2			
	18	REV			LOT#/OTY	-	
NA PLEX PART NUMBER DP					00101017		
NA PLEX PART NUMBER DF							
NA <mark>Ple</mark> x part Number DP							



Production Order Print – Router

		•••• W	ORK ORDER ***			Page 1 of 1
		WD#: 68204	WHSE	STK		
PART NUMBER	15-6588	000#	B DESC	EDEB IN ASSEM	/BLY	
SALES ORDER	6946*26					
ONTY TO MFG: OUSTOMER	152 PARKER HANNIFIN	UM: E	A			
PO NUMBER :	K8221082		DATE O	REATED	10/22/2011	
DRAWING NER	15-6585	REV:	SCHED	START DATE:		
ROUTER NER :			SCHED	DUE DATE :	10/22/2011	
OUSTOMER P/N :						
CUSTOMER REV:						
COMMENTS						
	OHANGE ORDER #3 05/01/11 6/31/11 C/O# 3 Delivery Date Change	dbased on PH Connect (due dates			
ROUTER ** ISSUE#						
BEOM CTR DEBC		HR PCE	OTY ACCEPT		AL DATE	тме тме
LI (BR		0000 0.00 0.0000				
1) LABOR	0.000					

Each Sequence is bar-coded to allow for Production Order movement and the recording of set-up and run times with hand held scanners.



Г

Work Order Shortage Report

Page 1 of 10				We	ork Orde	ar Shor	tage Re	port				12	22/2011	5.09	:18PW
				Work Ord	ier Due D	Date: 10	1/2011	10/31/2011							
					Wa	rehous	e: 01								
									POWO	*5%5				No.	
Philippine.	La.	TERMA CAMPTER	Bail Zale	DADAR.				Venker Mare	Syncer.	248.28	Ost Otr	MAGE:	Sinshi		Salary.
0115-001-001		363+5 C81+300+1-01	DLCR/H1		396	05061+						15-60-25	127734	- 0	12957
	1.1	\$1460 C0+00005-01	100541	104844	TI	10.0541	95.0511								
					463										
0485-051-0		10012 040-01001-18	(8+1+)	(6.2811	12	001211	16:25/H					9-02-10	351	0	3+4
0100400040113		38138 1342-01964-01	102141	3,21.11	0.08	10/0171	100171					20.08-10	17	1.0	1.19
840100910112		10030 122-0090-08	102144	-	18	102171	102111					3-0-24	11		1 H
1010400840101	18	18779 (6/5+0/6+145	0.954		13	826+)	06-04++					9-05-54	1	e	6 9
040-2025-0-00		10745 0x5-8008-8400	100.25.++	0.1311	16	05/2811	05-2611					8-0-21	21	4	+
6/10/00000401/3		31012 (32-0300-03	10/10/17	10,08.11	12	miate	282811		37827	10,1011	39	31/10/21	19		8 9
045-555		34210 IN(51601)	27.28.41	-542++	28	17.28.11	161811					8-0-19			1.14
40.6008		10619 1-0.10 C8W	000411	0.28+1	4010	05:54.9-1	08.98.11		16454	0000++	00000	2-0-60	E	10939	-25939
100.0008-02902		31567 CBV-00#-CD	1010.17	194671	- panel	107011	-0.1611					2-07-00	12210		20100
111.402910		skate recotor ant	taloa/11	moatt	1012	18.0611	DR.DE.T.T		10752	1018111	8828	101.1	auste		107930
		state recorder-ant	100411	moatt	1012	19.0611	DR.DE.T.T								
		R1818 80108202	101111	110011	8480	301111	301211								
		RAR18 (81108202	2012/11		8480	301111									
		BURS HC%209-282	1000.01		ako	19-0111									
		BURS 1075209-282	1003111		ako	19.07.71									
		BIRE DATIGATION	miani		228	087477									
		BIRE DATISALICE	101411		228	087477									
		#0194 #010080E	mitet?		20618	DL/ B/ 1									
		38812 (33)(080-08	1010.11		313	DL 4 L F 1									
		17182 MI104202	2828-11		120	010811									
		11,000 MU109302	100011		368	10.06111	S 200 S								
		ROTHER HOLDSHITE	107411		10818	20.7873									
	2	199012 G40-01001-25	001011		372	10.40×1									
		17142-80128302 17530-80128302	IN 25-11	0.0371	122	10.05.1 -									
		1540 H05215640	BASAT	00111	150	100811									
		18540 1004205040 18540 1004205040	BASAT		150	16-2-1									
	- 2	10042 10/04270042	meder.	0.2111	199	19-17-1	W/9/11								

The Work Order Shortage Report gives a listing of what raw materials, or sub-components, that still needs to be issued to in process or open Production Orders. The report also lists the first scheduled receipt of the component via either a Purchase Order or a Production Order.



Work in Process Value Report

Page 9	of 9			WIP Valu	e Report			10/22/2011	
				Sorted by:	Item Code				
				For Wareh	ouse: 01				
Whse#	Prod # 37977	Cust#	Item Code MCX-H-013-05	Order Qty 509	OpenQty 509	lssued 2163.25	Outside 0.00	Receipt 0.00	WIPValu
01	37977	1097 1097	MCX-B-034-07	102	102	0.00	0.00	0.00	216
01	37991	1097	0MD-20021-0100	50	50	174.00	0.00	0.00	17
01	37991	1097	0MD-20051-0001	25	25	108.00	0.00	0.00	10
01	37994	1097	0123-003-0008	300	300	285.00	0.00	0.00	28
01	37998	1097	0MD-20025-0500	20	20	72.00	0.00	0.00	7
01	38012	1097	136-34	18	18	0.00	0.00	0.00	1
01	38022	1097	0MD-20009-0100	200	200	620.00	0.00	0.00	62
01	38022	1097	0MD-20037-0100	100	100	425.00	0.00	0.00	42
01	38023	1097	MK-2758-1304-001	1	1	425.00	0.00	0.00	42
01	38032	1097	0MD-10031-0160	250	250	1015.00	0.00	0.00	101
01	38034	1097	MCS1-PZ-001	72	72	288.00	0.00	0.00	28
01	38034	1097	MCX-N-020-07	115	115	0.00	0.00	0.00	20
01	38038		C42-00994-01	17	17	0.00	0.00	0.00	
01	38039		C42-00994-05	15	15	0.00	0.00	0.00	
0.	00000		042-00004-00	15		516,039.08	2,942.80	128,921.64	390,06



Job Cost Detail Report

ART NUMBER / DESC 16571 AP ASSEMBLY 16805 DBBIN ASSEMBLY		-	CAPCUT	OFF DETAIL				ST	ATUS:	Closed	
QTY COMPLETED MATERIAL COST: ART NUMBER / DESC 54571 AP ASSEMBLY 54805 OBBIN ASSEMBLY	2										
MATERIAL COST: <u>PART NUMBER / DESC</u> 15-6571 2XP ASSEMBLY 5-6605 SOBBIN ASSEMBLY	-							SC	WO/NBR:	8921	
PART NUMBER / DESC 15-6571 27 ASSEMBLY 5-6605 100BIN ASSEMBLY								ST	D LOT SIZE:	12	
5-6571 XP ASSEMBLY 5-8605 KOBBIN ASSEMBLY		ESTIMATED / STANDARD COST				ACTUAL COST					VARIANCE
AP ASSEMBLY 5-6605 3055 IN ASSEMBLY		EXTENDED QUANTITY	UNIT COST	EXTENDE COST					EXTENDED QUANTITY	EXTENDED COST	EXTENDED COST
5-8605 SOBBIN ASSEMBLY	EA	2	1.500		30		2	1.500	2	3.000	0.000
OBBIN ASSEMBLY											
	EA	2	3.890	7.38	10		2	3.690	2	7.380	0.000
LUNGER ASSEMBLY	EA	2	2.000	4.00	10		2	2.000	2	4.000	0.000
				14.38	80				64	14.380	0.000
LABOR & OUTSIDE COST:			EST	TIMATED / STAN	NDARD COST	RD COST			ACTUAL COST		VARIANCE
NCTR OPER OPERATION	DESC		O/S COST	SET-UP	RUNTIME	EXTENDED	O/S COST	SET-UP	RUNTIME	EXTENDED COST	EXTENDED COST
BR LABOR			0.000	0.000	0.000	0.000	0.000	0.000	2.500	0.000	0.000
TOTAL LABOR		24		0.00	0.000	0.000		0.000	2.500	0.00	0.00
TOTAL OUTSIDE COST	Ē		0.000				0.000				
			-	ESTIMATE	ED y	ACTUAL	VARIA	ANCE			
BURDEN COST 1 - MATE	RIAL	-			2.876	2.876		0.000			
BURDEN COST 1 - LABOR	R				0.000	0.000		0.000			
BURDEN COST 1 - OUTSIDE					0.000	0.000		0.000			
					2.876	2.876	3); ;	0.000			
TOTALS:		ä	ESTIMAT	ED	ACTUAL	VARIA	INCE				
TOTAL MATERIAL COST		80.	1	14.380	14.38	o	0.000	QUANT	TITY TO BUILD	3	2
TOTAL LABOR COST		92		0.000	0.00	a	0.000	QUANT	TITY COMPLETED	• · · ·	2
TOTAL OUTSIDE COST		9X		0.000	0.00	a	0.000	ESTIMA	ATED UNIT COST	18 St.	8.628
TOTAL BURDEN COST		•		2.878	2.87	8	0.000		L UNIT COST	3	8.628
TOTAL PRODUCT COST		•		17.258	17.25	a	0.000	VARIAN	NCE PER UNIT	3	0.000